

The image shows a mechanical assembly, possibly a part of a scientific instrument or a specialized display. It features a horizontal metal rod with several clamps and a central mechanism. Below this, a rectangular metal plate is suspended. The plate has the words "How It's Made" embossed in a large, stylized font. Below the embossed text, the words "S-BOX™ 'CHAMELEON' INSTALLATION" are printed in a smaller, bold, sans-serif font. The entire assembly is set against a dark background with several bright blue laser lines radiating from the top, creating a futuristic or technical atmosphere.

# How It's Made

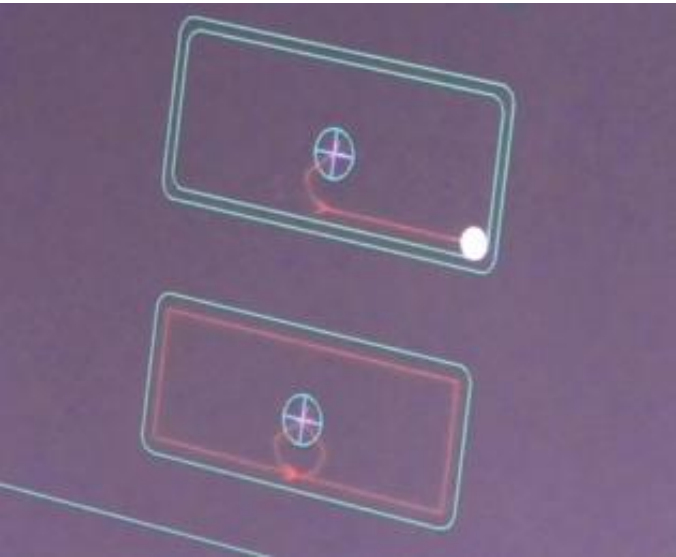
**S-BOX™ 'CHAMELEON' INSTALLATION**

**ANY S-BOX™ THAT IS TO BE INSTALLED INTO STONE – EITHER SURFACE MOUNTED OR IN ITS HIDDEN “CHAMELEON” MODE NEEDS THE INVOLVEMENT OF THE STONE FABRICATOR AND HIS CUTTING TOOLS . .**



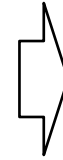
**... IN EXACTLY THE SAME WAY THAT ANY STONE COUNTER IS PRE-CUT FOR ITS SINKS, TAPS, FAUCETS, DISPENSERS OR HOB**



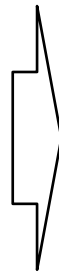
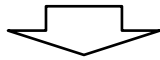


**FOR 30mm MATERIAL (*OR THICKER*) THE DIMENSIONS AND THE 20mm DEEP REBATE (IF REQUIRED) ARE ENTERED INTO A COMPUTER CONTROLLED ROUTER MACHINE . . .**

**. . . AND THE TOOL FOLLOWS THE CUTTING ROUTE AND INSTRUCTIONS IT IS GIVEN**



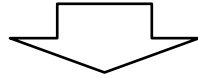
**THE CENTRE POINTS ARE DRILLED FIRST**



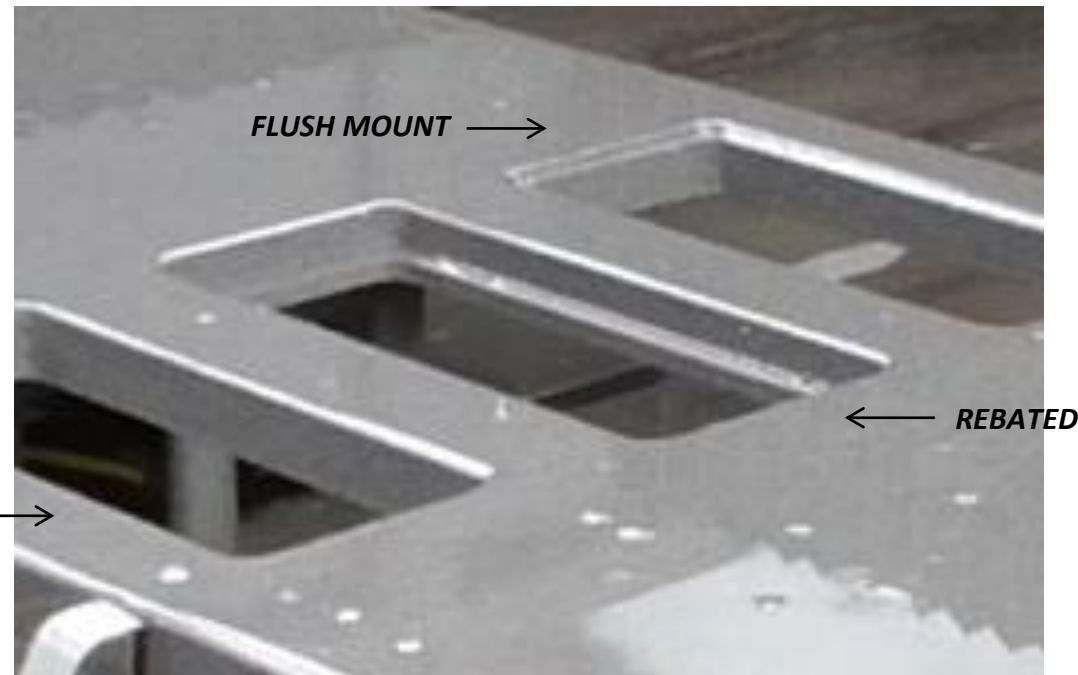
**FOLLOWED BY THE CUTTING OF THE HOLE ITSELF**

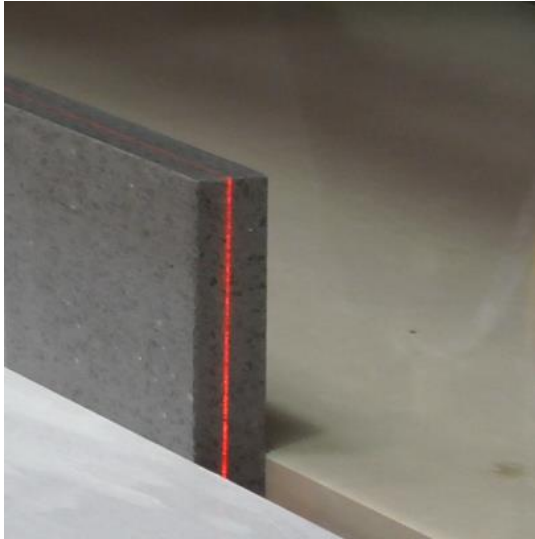


THE TOOL THEN RETURNS TO THE WORKTOP TO CARRY OUT ITS SECOND GRINDING PROCESS AND CREATES THE REBATE (at -20mm DEPTH) FOR THE S-BOX™ COLLAR TO SIT ON LATER.

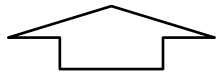
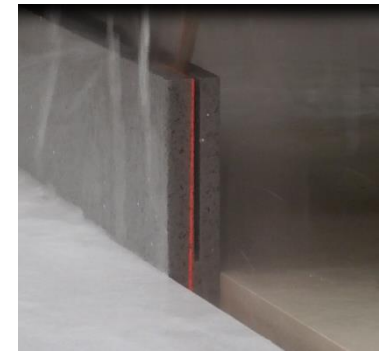
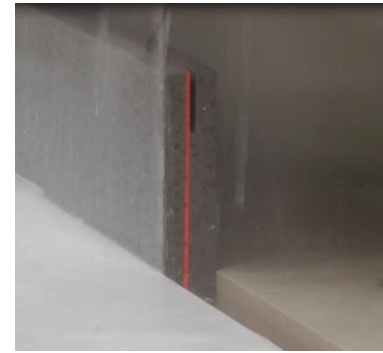


FOR SURFACE MOUNT INSTALLATION ONLY THE STANDARD RECTANGULAR HOLE IS REQUIRED →





**THE CUSTOM TOP IS MADE BY 'SLICING' AN OFF-CUT PIECE OF THE COUNTER MATERIAL**



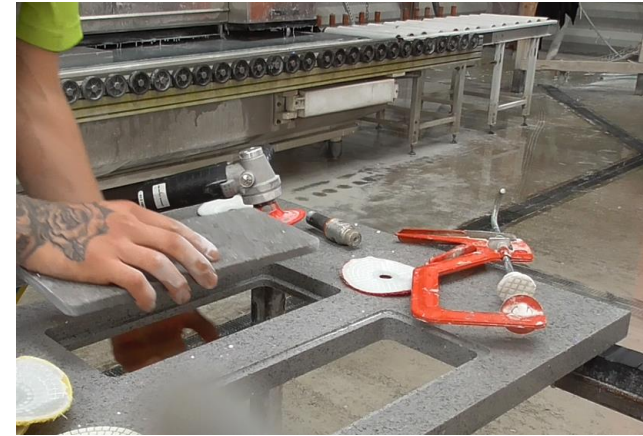
**THE CIRCULAR SAW FOLLOWS A LASER LINE, AND CAREFULLY CUTS THE THICK MATERIAL DOWN INTO THE 12mm THICKNESS REQUIRED. THIS IS DONE IN A SERIES OF 8-10 PASSES TO ENSURE THE INTEGRITY OF THE STONE.**



**CROSS-CUTTING CREATES THE FINAL SIZE . . .  
READY FOR THEIR CORNERS TO BE ROUNDED.**



SEE FULL INSTALLATION GUIDE  
FOR CORNER RADIUS INFO 😊



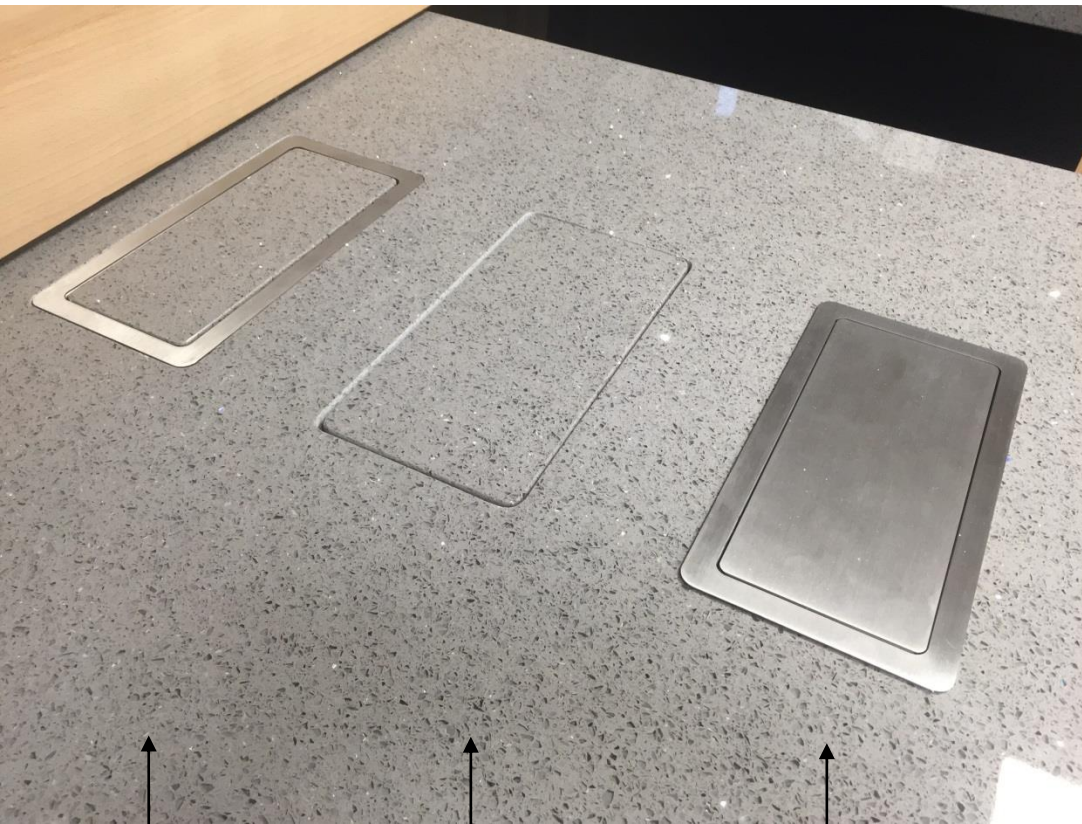
**THE CORNERS ARE TYPICALLY DONE BY HAND TO ENSURE THAT THE CUSTOM TOPS WILL NEATLY MARRY WITH THE INTERNAL RADIUS OF THE HOLES. THE EXPERIENCE AND SKILL OF THE WORKTOP SUPPLIER ENSURES THAT EVERYTHING WILL FIT BEAUTIFULLY ON SITE.**



**WITH HOLES AND TOPS NOW READY, THE COUNTERTOP CAN GO TO SITE . . . FOR THE S-BOX™ UNITS TO BE INSTALLED! 😊**



At last! There is a '*designer*' solution for countertop power!

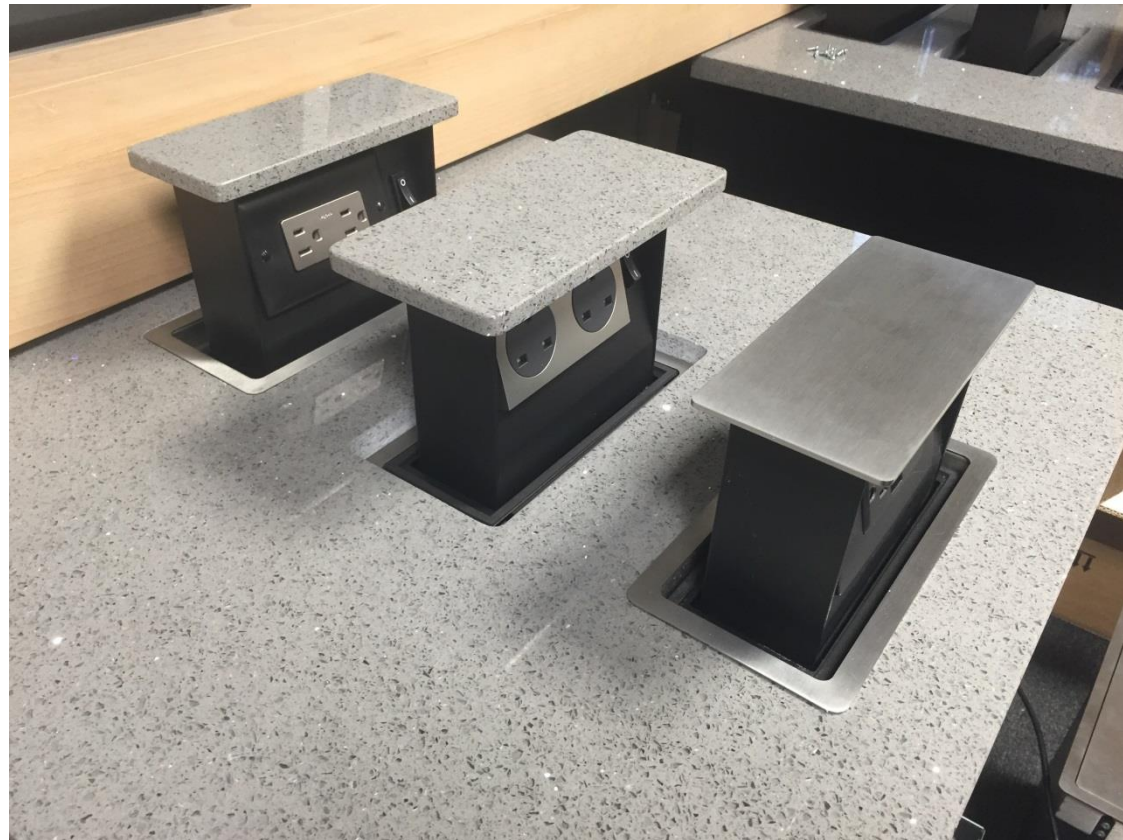


↑  
SURFACE MOUNT  
WITH TOP "SWAP"

↑  
INSET/REBATED  
20mm BELOW SURFACE

↑  
SURFACE MOUNT  
IN STAINLESS STEEL

**JUST FIT IT YOUR WAY!**





**S-Blox™**  
A British Design Innovation 



IN NATURE, CAMOUFLAGE IS A MATTER OF SURVIVAL  
IN DESIGN, IT'S A MATTER OF STYLE

S-BOX™